



Steel Construction Certification Scheme Limited
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Welding Certificate

2273 – CPR – 0347 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0347.
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the
Construction Products Regulation or CPR.

Manufacturer

Singer and James Ltd

Facilities of the Manufacturer:

Roebuck Road, Hainault Road, Ilford, IG6 3TZ

Standard

BS EN 1090-2: 2008 + A1:2011

Execution Class

up to EXC 2 according to BS EN 1090-2:2008+A1:2011

Welding Process(es)

135 – MAG welding with solid wire electrode
141 – TIG welding solid filler material (wire/rod)

Base Material(s)

Group 1 with a yield ≤ 355 MPa according to ISO 15608
Group 8 stainless steels according to ISO 15608

Responsible Welding Coordinator Kevin Brooklyn (Sandberg LLP)

Alternate

Julian French (Sandberg LLP)

Attestation

This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

Date of first issue

October 2014

Date of this issue

11 September 2015

Date of expiry

by 7 October 2018

Validity Period

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

Chairman:
Denver Woodward

Scheme Manager:
Stephen Blackman